

**HELICOIL® Plus**  
made by **BOLLHOFF****Spare hand tap 6H, Thread M (×pitch): M6****Order data**

|              |               |
|--------------|---------------|
| Order number | 082805 M6     |
| GTIN         | 4250361208140 |
| Item class   | 04D           |

**Description****Version:**

High-strength HeliCoil®plus thread inserts for through bolts, of **stainless steel with high wear-resistance, low thread friction** in close tolerances, **high surface quality** as well as **corrosion** and **heat resistance**. The flexible construction allows an even distribution of load and tension forces and thus allows creation of very high quality **permanent** screw connections with **ideal force transfer** for all **working loads** (static, dynamic). Uncomplicated quick insertion, resulting in an internal thread that can be used from both ends.

HSS one-pass hand tap for through holes.

**Application:**

For economic **repair of damaged** or **worn threads** and as a design element for **thread reinforcement** in materials which have low shear strength (e.g. aluminium, aluminium-magnesium alloys).

**Note:**

For TiCN coated HSS-E-PM machine taps see No. 133550 and No. 138200.

For TiCN coated HSS-E-PM machine taps see No. 133550 and No. 138200.

Tapping hole Ø: 6.3 mm

**Technical description**

|                                       |        |
|---------------------------------------|--------|
| Number of threaded inserts No. 082800 | 60     |
| Tapping hole Ø                        | 6.3 mm |
| Thread M                              | M6     |
| Type of product                       | Tap    |

