

Garant

GARANT Master Titan solid carbide milling cutter with more chip separators TPC, TiAlN, Ø e8 DC: 6mm



Order data

Order number	203124 6
GTIN	4062406120221
Item class	11Z

Description

Version:

High-performance milling cutter specially designed for general-purpose TPC applications. Strengthened core.

Optimised bending strength due to the use of ultra-fine grain substrates.

Application:

Especially for milling **titanium and titanium alloys**.

Note:

h_{max} : The values stated in the table are maximum values.

$a_{e,max} = 0.04 \times D$ for TPC machining.

Tolerance nominal \varnothing : e8

No. of teeth Z: 6

Helix angle: 40°

Direction of infeed: horizontal and oblique

Shank: DIN 1835 B to h5

Balance quality with shank: G 2.5 with HB

No. of teeth Z: 6

Flute length L_c : 24 mm

Overall length L: 67 mm

Shank $\varnothing D_s$: 6 mm

Corner rounding r_v : 0.1 mm

Average chip thickness h_{max} for TPC milling in titanium > 850 N/mm²: 0.032 mm

Technical description

Shank $\varnothing D_s$	6 mm
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Direction of infeed	horizontal and oblique
Tolerance nominal \varnothing	e8
Flute length L_c	24 mm
Cutting edge $\varnothing D_c$	6 mm
No. of teeth Z	6
Shank	DIN 1835 B to h5
Overall length L	67 mm
Helix angle	40°
Balance quality with shank	G 2.5 with HB
Average chip thickness h_{max} for TPC milling in titanium > 850 N/mm ²	0.032 mm
Corner rounding r_v	0.1 mm
Series	Master Titan
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	0.04×D
Through-coolant	no
Machining strategy	TPC
Colour ring	pink
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
Ti > 850 N/mm ²	suitable	100 m/min	S
wet maximum	suitable		

