

Garant
Copy mill stub, Plain shank, Ø D: 32mm

Order data

Order number	212601 32
GTIN	4045197712677
Item class	210

Description
Version:

Exactly accurate insert bedding due to optimised design of insert and insert seat tolerances.
Highest interchange accuracy guaranteed: ± 0.015 mm.

Application:

General use for finishing and semi-finishing operations.

Steel – for general use in machining drop-forgings, and in tool and mould making.

Note:

Calculate the speed based on the effective $\varnothing D_w$.

Tool exchange: PowerCard

Through-coolant: yes

Number of cutting edges Z: 2

Overhang L_1 : 100 mm

Overall length L_{tot} : 186 mm

$\varnothing d_1$: 27 mm

Shank $\varnothing D_s$ h6: 32 mm

Insert screw: 219876 (30IP. 6.0 Nm)

Technical description

Cutting edge $\varnothing D_c$	32 mm
Insert screw	219876 (30IP. 6.0 Nm)
$\varnothing d_1$	27 mm
Overall length L_{tot}	186 mm
Shank $\varnothing D_s$ h6	32 mm

Overhang L ₁	100 mm
Number of cutting edges Z	2
Through-coolant	yes
Shank type	Plain shank
Milling application	Copy milling
Tool exchange	PowerCard
Type of product	Copy mill

Accessories

Clamping screw	219876
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