

Garant
Copy mill, with threaded shank, Ø D: 10mm

Order data

Order number	212620 10
GTIN	4045197712783
Item class	210

Description
Version:

Without through-coolant feed.

Exactly accurate insert bedding due to optimised design of insert and insert seat tolerances.

Highest interchange accuracy guaranteed: ± 0.015 mm.

Application:

General use for finishing and semi-finishing operations.

Steel – for general use in machining drop-forgings, and in mould making.

Note:

Calculate the speed based on the effective $\varnothing D_w$. Use GARANT torque screwdriver TQ No.

211750 size 1.2 with bit No. **674252 size 8IP**.

Tool exchange: PowerCard

Through-coolant: no

Number of cutting edges Z: 2

$\varnothing D_1$ h6: 5.5 mm

$\varnothing D_2$: 9.5 mm

Overall length L_{tot} : 23 mm

Length 1: 23 mm

Mounting thread M: M5

Technical description

Cutting edge $\varnothing D_c$	10 mm
Insert screw	219871 (8IP; 1.2 Nm)
$\varnothing D_1$ h6	5.5 mm

Overall length L_{tot}	23 mm
$\varnothing D_2$	9.5 mm
Mounting thread M	M5
Length 1	23 mm
Number of cutting edges Z	2
Through-coolant	no
Shank type	with threaded shank
Milling application	Copy milling
Tool exchange	PowerCard
Type of product	Copy mill

Accessories

Clamping screw	219871
Torque screwdriver, fixed setting set torque 1,2 N·m	211750 1,2
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 8IP	674252 8IP