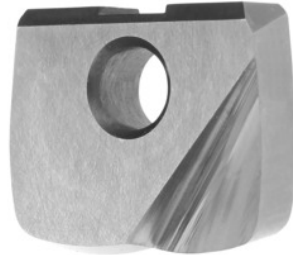


Garant
Milling insert Ø 25 mm stub conical, Type: ALU

Order data

Order number	212788 ALU
GTIN	4062406103316
Item class	21A

Description
Version:

Detailed application values can be found in the GARANT machining handbook No. 110020.

· Radius, concentricity and interchange accuracy: ± 0.015 mm.

Feed f_z in short-chipping aluminium: 0.24 mm

Grade: HU7810

Technical description

Type	ALU
Grade	HU7810
Corner radius	4 mm
Tool material	Carbide
Axial length of wiper	50 mm
Radial length of wiper	100 mm
Corner radius R_1	4 mm
Flute length L_c	12.5 mm

Feed f_z in short-chipping aluminium	0.24 mm
Number of changes/inserts	1
Type of product	Indexable insert for milling