

Garant
XOMT060310ZZER, HB4420, Type: S

Order data

Order number	212852 S
GTIN	4045197625731
Item class	21A

Description
Note:

Standard application values for $a_e = 0.5...1 \times D / a_{p\max}$

Programming radius at $a_{p\max}$: 2 mm

Feed f_z per tooth: 0.4 mm

Insert thickness S: 3.18 mm

Technical description

Feed f_z per tooth	0.4 mm
Type	S
Corner radius	1 mm
Insert thickness S	3.18 mm
ISO code indexable insert	XOMT060310ZZER
Grade	HB4420
Tool material	Carbide

recommended cutting depth $a_{p\max}$	0.6 mm
maximum cutting depth $a_{p\max}$	1 mm
Programming radius at $a_{p\max}$	2 mm
Number of changes/inserts	3
Coating	PVD
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Inconel	suitable	30 m/min	S
wet maximum	suitable		