

**Garant**
**ONEU 05T6 ANER, HB7520, Type: ST1400**


## Order data

Order number	213432 ST1400
GTIN	4045197879974
Item class	21A

## Description

**Version:**

Double-sided with 2×8 cutting edges.

**Recommendation:**

**For the best surface quality choose insert tolerance E in combination with wiper edge insert(s).**

**Note:**

Standard application values for  $a_e = 0.5 \dots 1 \times D / a_{p_{max}}$

maximum cutting depth  $a_{p_{max}}$ : 3 mm

Type: ST1400

Feed  $f_z$  per tooth: 0.25 mm

## Technical description

Type	ST1400
Feed $f_z$ per tooth	0.25 mm
Number of changes/inserts	16
ISO code indexable insert	ONEU 05T6 ANER

Grade	HB7520
Tool material	Carbide
maximum cutting depth $a_{p\max}$	3 mm
Type of product	Indexable insert for milling

**User data**

	<b>Suitability</b>	<b><math>V_c</math></b>	<b>ISO code</b>
Steel < 1100 N/mm <sup>2</sup>	suitable	170 m/min	P
Steel < 1400 N/mm <sup>2</sup>	suitable	150 m/min	P
wet maximum	suitable only under restricted conditions		
dry	suitable		