

**Garant**
**ONMU 05T6 ANER, HB7630, Type: INOX**


## Order data

Order number	213434 INOX
GTIN	4045197605955
Item class	21A

## Description

**Version:**

Double-sided with 2x8 cutting edges.

**Recommendation:**

**For the best surface quality choose insert tolerance E in combination with wiper edge insert(s).**

**Note:**

Standard application values for  $a_e = 0.5 \dots 1 \times D / a_{p \max}$

maximum cutting depth  $a_{p \max}$ : 3 mm

Type: INOX

Feed  $f_z$  per tooth: 0.2 mm

## Technical description

Type	INOX
Feed $f_z$ per tooth	0.2 mm
Number of changes/inserts	16
ISO code indexable insert	ONMU 05T6 ANER

Grade	HB7630
Tool material	Carbide
maximum cutting depth $a_{p\max}$	3 mm
Type of product	Indexable insert for milling

### User data

	Suitability	$V_c$	ISO code
INOX < 900 N/mm <sup>2</sup>	suitable	200 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable	160 m/min	M
wet maximum	suitable only under restricted conditions		
dry	suitable		