

Garant
ONMU 05T6 ANER, HB7730, Type: GG


Order data

Order number	213437 GG
GTIN	4045197662880
Item class	21A

Description

Version:

Double-sided with 2×8 cutting edges.

Recommendation:

For the best surface quality choose insert tolerance E in combination with wiper edge insert(s).

Note:

Standard application values for $a_e = 0.5 \dots 1 \times D / a_{p_{max}}$

maximum cutting depth $a_{p_{max}}$: 3 mm

Type: GG

Feed f_z per tooth: 0.3 mm

Technical description

Feed f_z per tooth	0.3 mm
Type	GG
Number of changes/inserts	16
ISO code indexable insert	ONMU 05T6 ANER

Grade	HB7730
Tool material	Carbide
maximum cutting depth $a_{p\max}$	3 mm
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
GG(G)	suitable	200 m/min	K
wet maximum	suitable only under restricted conditions		
dry	suitable		