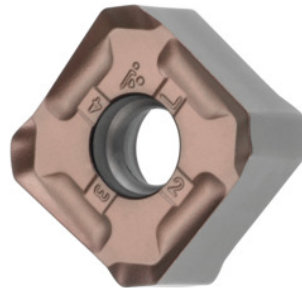


Garant
SNMU 14T7 ANER, HB7630, Type: INOX

Order data

Order number	213458 INOX
GTIN	4045197605993
Item class	21A

Description
Version:

Double-sided with 2x4 cutting edges.

Recommendation:

For the best surface quality choose insert tolerance E in combination with wiper edge insert(s).

Note:

Standard application values for $a_e = 0.5 \dots 1 \times D / a_{p \max}$

maximum cutting depth $a_{p \max}$: 6 mm

Feed f_z per tooth: 0.2 mm

Technical description

Feed f_z per tooth	0.2 mm
Type	Steel
ISO code indexable insert	SNMU 14T7 ANER
Grade	HB7630
Tool material	Carbide

maximum cutting depth $a_{p\max}$	6 mm
Number of changes/inserts	8
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
INOX < 900 N/mm ²	suitable	200 m/min	M
INOX > 900 N/mm ²	suitable	160 m/min	M
wet maximum	suitable only under restricted conditions		
dry	suitable		