

**Garant**
**SEET 1305 AGFR, HU7810, Type: ALU**

**Order data**

Order number	213564 ALU
GTIN	4062406104498
Item class	21A

**Description**
**Version:**

Increased insert thickness for the highest metal removal rates. Protected against wear by the latest coating.

**Note:**

Standard application values for  $a_e = 0.5... 1 \times D$  /  $a_{pmax} = 4$  mm.

Feed  $f_z$  per tooth: 0.2 mm

**Technical description**

Type	ALU
Feed $f_z$ per tooth	0.2 mm
ISO code indexable insert	SEET 1305 AGSR
Grade	HU7810
Tool material	Carbide
Number of changes/inserts	4

Type of product

Indexable insert for milling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Alu plastics	suitable	700 m/min	N
Aluminium (short chipping)	suitable	700 m/min	N
Alu > 10% Si	suitable	650 m/min	N
wet maximum	suitable only under restricted conditions		
dry	suitable		