

Garant**SEET 1305 AGSR, HB7520, Type: ST900****Order data**

Order number	213566 ST900
GTIN	4045197941008
Item class	21A

Description**Version:**

Increased insert thickness for the highest metal removal rates. Protected against wear by the latest coating.

Note:

For the best surface quality, use together with No. 213596 UNI.

Standard application values for $a_e = 0.5 \dots 1 \times D$ / $a_{pmax} = 4$ mm.

Feed f_z per tooth: 0.2 mm

Technical description

Feed f_z per tooth	0.2 mm
Type	ST900
Series	Softcut®
ISO code indexable insert	SEET 1305 AGSR
Grade	HB7520
Tool material	Carbide

Number of changes/inserts	4
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	240 m/min	P
Steel < 750 N/mm ²	suitable	200 m/min	P
Steel < 900 N/mm ²	suitable	180 m/min	P
wet maximum	suitable only under restricted conditions		
dry	suitable		