

Garant
SEET 1305 AGSR, HB7510, Type: ST1400

Order data

Order number	213573 ST1400
GTIN	4045197941022
Item class	21A

Description
Version:

Increased insert thickness for the highest metal removal rates. Protected against wear by the latest coating.

Note:

For the best surface quality, use together with No. 213596 UNI.

Standard application values for $a_e = 0.5... 1 \times D$ / $a_{pmax} = 4$ mm.

Feed f_z per tooth: 0.22 mm

Technical description

Feed f_z per tooth	0.22 mm
Type	ST1400
Series	Softcut®
ISO code indexable insert	SEET 1305 AGSR
Grade	HB7510
Tool material	Carbide

Number of changes/inserts	4
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Steel < 1100 N/mm ²	suitable	130 m/min	P
Steel < 1400 N/mm ²	suitable	120 m/min	P
wet maximum	suitable only under restricted conditions		
dry	suitable		