

**Garant**
**SEET 1305 AGSR, HB8630, Type: INOX**

**Order data**

Order number	213586 INOX
GTIN	4045197806178
Item class	21A

**Description**
**Version:**

Increased insert thickness for the highest metal removal rates. Protected against wear by the latest coating.

**Note:**

For the best surface quality, use together with No. 213596 UNI.

Standard application values for  $a_e = 0.5... 1 \times D / a_{pmax} = 4$  mm.

Feed  $f_z$  per tooth: 0.22 mm

**Technical description**

Feed $f_z$ per tooth	0.22 mm
Type	Steel
ISO code indexable insert	SEET 1305 AGSR
Grade	HB8630
Tool material	Carbide
Number of changes/inserts	4

Type of product

Indexable insert for milling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
INOX < 900 N/mm <sup>2</sup>	suitable	170 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable	130 m/min	M
Ti > 850 N/mm <sup>2</sup>	suitable only under restricted conditions	30 m/min	S
wet maximum	suitable only under restricted conditions		
dry	suitable		