

**Garant**
**SOMT 120508 PDER, HB7730, Type: GGG**

**Order data**

Order number	214880 GGG
GTIN	4045197608666
Item class	21A

**Description**
**Version:**

Increased insert thickness for the highest metal removal rates. Protected against wear by the latest coating.

**Note:**

Standard application values for  $a_e = 0.3 \times D$ .

Corner radius: 0.8 mm

Feed  $f_z$  per tooth: 0.2 mm

**Technical description**

Feed $f_z$ per tooth	0.2 mm
Type	GGG
Corner radius	0.8 mm
ISO code indexable insert	SOMT 120508 PDER
Grade	HB7730
Tool material	Carbide

Number of changes/inserts	4
Type of product	Indexable insert for milling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
GG(G)	suitable	200 m/min	K
wet maximum	suitable only under restricted conditions		
dry	suitable		