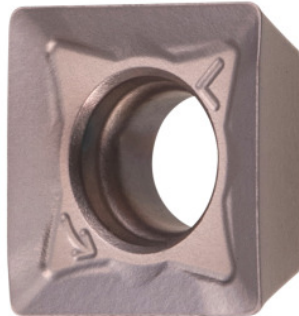


Garant**SOMT 083604 PDER, HB8630, Type: INOX****Order data**

Order number	214935 INOX
GTIN	4045197747860
Item class	21A

Description**Version:**

Increased insert thickness permits markedly deep trough geometry for positive cutting action, and minimises the susceptibility to fracture.

Note:

Standard application values for $a_e = 0.3 \times D$.

Corner radius: 0.4 mm

Feed f_z per tooth: 0.15 mm

Technical description

Type	INOX
Feed f_z per tooth	0.15 mm
Corner radius	0.4 mm
ISO code indexable insert	SOMT 083604 PDER
Grade	HB8630
Tool material	Carbide

Number of changes/inserts	4
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
INOX < 900 N/mm ²	suitable	150 m/min	M
INOX > 900 N/mm ²	suitable	120 m/min	M
wet maximum	suitable only under restricted conditions		
dry	suitable		