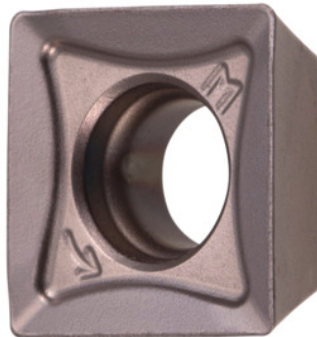


Garant
SOMT 083604 PDER, HB7520, Type: UNI

Order data

Order number	214954 UNI
GTIN	4045197674746
Item class	21A

Description
Version:

Increased insert thickness permits markedly deep trough geometry for positive cutting action, and minimises the susceptibility to fracture.

Note:

Standard application values for $a_e = 0.3 \times D$.

Corner radius: 0.4 mm

Technical description

Type	UNI
Corner radius	0.4 mm
ISO code indexable insert	SOMT 083604 PDER
Grade	HB7520
Tool material	Carbide
Number of changes/inserts	4
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	260 m/min	P
Steel < 750 N/mm ²	suitable	240 m/min	P
Steel < 900 N/mm ²	suitable	190 m/min	P
Steel < 1100 N/mm ²	suitable only under restricted conditions	120 m/min	P
Steel < 1400 N/mm ²	suitable only under restricted conditions	110 m/min	P
INOX < 900 N/mm ²	suitable	90 m/min	M
INOX > 900 N/mm ²	suitable	70 m/min	M
Uni	suitable		
wet maximum	suitable only under restricted conditions		
dry	suitable		