

**Garant**
**APMT 180508 ER, HB7630, Type: INOX**

**Order data**

Order number	215244 INOX
GTIN	4045197601018
Item class	21A

**Description**
**Note:**

Standard application values for  $a_e = 0.3 \times D$  /  $a_p = 5$  mm,  $a_{p\max} = 9$  mm.

Corner radius: 0.8 mm

Feed  $f_z$  per tooth: 0.2 mm

**Technical description**

Type	INOX
Feed $f_z$ per tooth	0.2 mm
Corner radius	0.8 mm
Series	Softcut®
ISO code indexable insert	APMT 180508 ER
Grade	HB7630
Tool material	Carbide
Type of product	Indexable insert for milling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
INOX < 900 N/mm <sup>2</sup>	suitable	170 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable	130 m/min	M
wet maximum	suitable only under restricted conditions		
dry	suitable		