

Garant
APMT 180520 ER, HB7630, Type: INOX


Order data

Order number	215252 INOX
GTIN	4045197707871
Item class	21A

Description

Note:

Standard application values for $a_e = 0.3 \times D$ / $a_p = 5$ mm, $a_{p,max} = 9$ mm.

Corner radius: 2 mm

Feed f_z per tooth: 0.2 mm

Technical description

Type	INOX
Feed f_z per tooth	0.2 mm
Corner radius	2 mm
Series	Softcut®
ISO code indexable insert	APMT 180520 ER
Grade	HB7630
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
INOX < 900 N/mm ²	suitable	170 m/min	M
INOX > 900 N/mm ²	suitable	130 m/min	M
wet maximum	suitable only under restricted conditions		
dry	suitable		