

**Garant**
**APMT 180512 ER, HB7730, Type: GG**


## Order data

|              |               |
|--------------|---------------|
| Order number | 215257 GG     |
| GTIN         | 4045197673534 |
| Item class   | 21A           |

## Description

**Note:**

Standard application values for  $a_e = 0.3 \times D$  /  $a_p = 5$  mm,  $a_{p\max} = 9$  mm.

Corner radius: 1.2 mm

Feed  $f_z$  per tooth: 0.2 mm

## Technical description

|                           |                              |
|---------------------------|------------------------------|
| Type                      | GG                           |
| Feed $f_z$ per tooth      | 0.2 mm                       |
| Corner radius             | 1.2 mm                       |
| Series                    | Softcut®                     |
| ISO code indexable insert | APMT 180512 ER               |
| Grade                     | HB7730                       |
| Tool material             | Carbide                      |
| Type of product           | Indexable insert for milling |

**User data**

|             | <b>Suitability</b>                        | <b>V<sub>c</sub></b> | <b>ISO code</b> |
|-------------|---|----------------------|-----------------|
| GG(G)       | suitable                                  | 250 m/min            | K               |
| wet maximum | suitable only under restricted conditions |                      |                 |
| dry         | suitable                                  |                      |                 |