

**Garant**
**APMT 180512 TR, HB7520, Type: UNI**


### Order data

Order number	215268 UNI
GTIN	4045197601094
Item class	21A

### Description

**Note:**

Standard application values for  $a_e = 0.3 \times D$  /  $a_p = 5$  mm,  $a_{p\max} = 9$  mm.

Corner radius: 1.2 mm

### Technical description

Type	UNI
Corner radius	1.2 mm
Series	Softcut®
ISO code indexable insert	APMT 180512 TR
Grade	HB7520
Tool material	Carbide
Type of product	Indexable insert for milling

### User data

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Steel < 500 N/mm <sup>2</sup>	suitable	330 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	290 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	250 m/min	P
INOX < 900 N/mm <sup>2</sup>	suitable	150 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable	120 m/min	M
Uni	suitable		
wet maximum	suitable only under restricted conditions		
dry	suitable		