

Garant**APMT 180520 TR, HB7520, Type: UNI****Order data**

Order number	215275 UNI
GTIN	4045197673541
Item class	21A

Description**Note:**

Standard application values for $a_e = 0.3 \times D$ / $a_p = 5$ mm, $a_{p\max} = 9$ mm.

Corner radius: 2 mm

Technical description

Type	UNI
Corner radius	2 mm
Series	Softcut®
ISO code indexable insert	APMT 180520 TR
Grade	HB7520
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	330 m/min	P
Steel < 750 N/mm ²	suitable	290 m/min	P
Steel < 900 N/mm ²	suitable	250 m/min	P
INOX < 900 N/mm ²	suitable	150 m/min	M
INOX > 900 N/mm ²	suitable	120 m/min	M
Uni	suitable		
wet maximum	suitable only under restricted conditions		
dry	suitable		