

Garant
APMT 133504 TR, HB7520, Type: UNI


Order data

Order number	215374 UNI
GTIN	4045197601353
Item class	21A

Description

Note:

Standard application values for $a_e = 0.25 \times D$ / $a_p = 4$ mm, $a_{p,max} = 6$ mm.

Corner radius: 0.4 mm

Technical description

Type	UNI
Corner radius	0.4 mm
Series	Softcut®
ISO code indexable insert	APMT 133504 TR
Grade	HB7520
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	330 m/min	P
Steel < 750 N/mm ²	suitable	290 m/min	P
Steel < 900 N/mm ²	suitable	250 m/min	P
INOX < 900 N/mm ²	suitable	150 m/min	M
INOX > 900 N/mm ²	suitable	120 m/min	M
Uni	suitable		
wet maximum	suitable only under restricted conditions		
dry	suitable		