

Garant
APMT 133524 ER, HB8630, Type: INOX


Order data

Order number	215398 INOX
GTIN	4045197747686
Item class	21A

Description

Note:

Standard application values for $a_e = 0.25 \times D$ / $a_p = 4$ mm, $a_{p_{max}} = 6$ mm.

Corner radius: 2.4 mm

Feed f_z per tooth: 0.18 mm

Technical description

Feed f_z per tooth	0.18 mm
Type	INOX
Corner radius	2.4 mm
Series	Softcut®
ISO code indexable insert	APMT 133524 ER
Grade	HB8630
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
INOX < 900 N/mm ²	suitable	170 m/min	M
INOX > 900 N/mm ²	suitable	130 m/min	M
wet maximum	suitable only under restricted conditions		
dry	suitable		