

Garant
APMT 060204 FR diamond-coated, HB7810, Type: ALU

Order data

Order number	215630 ALU
GTIN	4045197555779
Item class	21B

Description
Note:

Standard application values for $a_e = 0.25 \times D$. $a_p = 3$ mm, a_p max = 4 mm.

Corner radius: 0.4 mm

Feed f_z per tooth: 0.1 mm

Technical description

Feed f_z per tooth	0.1 mm
Type	ALU
Corner radius	0.4 mm
Series	Softcut®
ISO code indexable insert	APMT 060204 FR
Grade	HB7810
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	600 m/min	N
Aluminium (short chipping)	suitable	600 m/min	N
Alu > 10% Si	suitable	550 m/min	N
Graphite, GRP, CRP	suitable		
wet maximum	suitable only under restricted conditions		
dry	suitable		