

Garant**APMT 060204 ER, HB7510, Type: ST1400****Order data**

Order number	215646 ST1400
GTIN	4045197601452
Item class	21A

Description**Note:**

Standard application values for $a_e = 0.25 \times D$. $a_p = 3$ mm, $a_p \text{ max} = 4$ mm.

Corner radius: 0.4 mm

Feed f_z per tooth: 0.1 mm

Technical description

Type	ST1400
Feed f_z per tooth	0.1 mm
Corner radius	0.4 mm
Series	Softcut®
ISO code indexable insert	APMT 060204 ER
Grade	HB7510
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Steel < 1100 N/mm ²	suitable	220 m/min	P
Steel < 1400 N/mm ²	suitable	200 m/min	P
wet maximum	suitable only under restricted conditions		
dry	suitable		