

Garant
APMT 060204 ER, HB8630, Type: INOX


Order data

Order number	215669 INOX
GTIN	4045197747549
Item class	21A

Description

Note:

Standard application values for $a_e = 0.25 \times D$. $a_p = 3$ mm, a_p max = 4 mm.

Corner radius: 0.4 mm

Feed f_z per tooth: 0.08 mm

Technical description

Type	Steel
Feed f_z per tooth	0.08 mm
Corner radius	0.4 mm
Series	Softcut®
ISO code indexable insert	APMT 060204 ER
Grade	HB8630
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
INOX < 900 N/mm ²	suitable	170 m/min	M
INOX > 900 N/mm ²	suitable	130 m/min	M
wet maximum	suitable only under restricted conditions		
dry	suitable		