

**Garant****APMT 060220 ER, HB7520, Type: UNI****Order data**

Order number	215692 UNI
GTIN	4045197673787
Item class	21A

**Description****Note:**

Standard application values for  $a_e = 0.25 \times D$ .  $a_p = 3$  mm,  $a_p$  max = 4 mm.

Corner radius: 2 mm

**Technical description**

Type	UNI
Corner radius	2 mm
Series	Softcut®
ISO code indexable insert	APMT 060220 ER
Grade	HB7520
Tool material	Carbide
Type of product	Indexable insert for milling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Steel < 500 N/mm <sup>2</sup>	suitable	330 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	290 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	250 m/min	P
INOX < 900 N/mm <sup>2</sup>	suitable	150 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable	120 m/min	M
Uni	suitable		
wet maximum	suitable only under restricted conditions		
dry	suitable		