

Garant**WOEX 030204 S, HB7630, Type: ST1400**

Order data

Order number	232410 ST1400
GTIN	4045197346261
Item class	21E

Description

Suitable for :

GARANT indexable drills No. 232298 / 2300 / 2302 / 2310.

Machining strategy: MTC

Feed f: 0.05 mm/rev.

Technical description

Feed f	0.05 mm/rev.
Number of changes/inserts	3
ISO code indexable insert	WOEX 030204 S
Grade	HB7630
Tool material	Carbide
Machining strategy	MTC
Type of product	Indexable insert for drilling

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable only under restricted conditions	275 m/min	P
Steel < 750 N/mm ²	suitable only under restricted conditions	275 m/min	P
Steel < 900 N/mm ²	suitable only under restricted conditions	215 m/min	P
Steel < 1100 N/mm ²	suitable	125 m/min	P
Steel < 1400 N/mm ²	suitable	125 m/min	P
GG(G)	suitable only under restricted conditions	175 m/min	K
wet maximum	suitable		