

**Garant****WOEX 030204 E, HB7635, Type: ST500**

## Order data

Order number	232440 ST500
GTIN	4045197346292
Item class	21E

## Description

**Suitable for :**

GARANT indexable drills No. 232298 / 2300 / 2302 / 2310.

**Note:****Do not use in the centre pocket of indexable drills!**

Machining strategy: MTC

Feed f: 0.08 mm/rev.

## Technical description

Feed f	0.08 mm/rev.
Number of changes/inserts	3
ISO code indexable insert	WOEX 030204 E
Grade	HB7635
Tool material	Carbide
Machining strategy	MTC
Type of product	Indexable insert for drilling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Steel < 500 N/mm <sup>2</sup>	suitable	275 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	275 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	215 m/min	P
INOX < 900 N/mm <sup>2</sup>	suitable	165 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable only under restricted conditions	165 m/min	M
Ti > 850 N/mm <sup>2</sup>	suitable only under restricted conditions	80 m/min	S
wet maximum	suitable		