

Garant**WOEX 030204 E, HB7640, Type: INOX**

Order data

| | |
|--------------|---------------|
| Order number | 232480 INOX |
| GTIN | 4045197346438 |
| Item class | 21E |

Description

Suitable for :

GARANT indexable drills No. 232298 / 2300 / 2302 / 2310.

Machining strategy: MTC

Feed f: 0.06 mm/rev.

Technical description

| | |
|---------------------------|-------------------------------|
| Feed f | 0.06 mm/rev. |
| Number of changes/inserts | 3 |
| ISO code indexable insert | WOEX 030204 E |
| Grade | HB7640 |
| Tool material | Carbide |
| Machining strategy | MTC |
| Type of product | Indexable insert for drilling |

User data

| | Suitability | V_c | ISO code |
|-------------------------------|---|----------------------|-----------------|
| Steel < 500 N/mm ² | suitable only under restricted conditions | 275 m/min | P |
| Steel < 750 N/mm ² | suitable only under restricted conditions | 275 m/min | P |
| Steel < 900 N/mm ² | suitable only under restricted conditions | 215 m/min | P |
| INOX < 900 N/mm ² | suitable | 165 m/min | M |
| INOX > 900 N/mm ² | suitable | 165 m/min | M |
| Ti > 850 N/mm ² | suitable | 80 m/min | S |
| wet maximum | suitable | | |