

Garant**WOEX 040304 F, HB7310, Type: ALU**

Order data

Order number	232560 ALU
GTIN	4045197346506
Item class	21E

Description

Suitable for :

GARANT indexable drills No. 232298 / 2300 / 2302 / 2310.

Machining strategy: MTC

Feed f: 0.08 mm/rev.

Technical description

Feed f	0.08 mm/rev.
Number of changes/inserts	3
ISO code indexable insert	WOEX 040304 F
Grade	HB7310
Tool material	Carbide
Machining strategy	MTC
Type of product	Indexable insert for drilling

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	350 m/min	N
Aluminium (short chipping)	suitable	200 m/min	N
Alu > 10% Si	suitable	200 m/min	N
CuZn	suitable	300 m/min	N
Graphite, GRP, CRP	suitable only under restricted conditions	150 m/min	N
wet maximum	suitable		
dry	suitable only under restricted conditions		