

**Garant****WOEX 06T304 S, HB7630, Type: ST1400**

## Order data

Order number	232710 ST1400
GTIN	4045197346636
Item class	21E

## Description

**Suitable for :**

GARANT indexable drills No. 232298 / 2300 / 2302 / 2310.

Machining strategy: MTC

Feed f: 0.12 mm/rev.

## Technical description

Feed f	0.12 mm/rev.
Number of changes/inserts	3
ISO code indexable insert	WOEX 06T304 S
Grade	HB7630
Tool material	Carbide
Machining strategy	MTC
Type of product	Indexable insert for drilling

## User data

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Steel < 500 N/mm <sup>2</sup>	suitable only under restricted conditions	275 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable only under restricted conditions	275 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable only under restricted conditions	215 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable	125 m/min	P
Steel < 1400 N/mm <sup>2</sup>	suitable	125 m/min	P
GG(G)	suitable only under restricted conditions	175 m/min	K
wet maximum	suitable		