

Garant**WOEX 06T304 F, HU7310, Type: ALU**

Order data

| | |
|--------------|---------------|
| Order number | 232750 ALU |
| GTIN | 4045197346674 |
| Item class | 21E |

Description

Suitable for :

GARANT indexable drills No. 232298 / 2300 / 2302 / 2310.

Machining strategy: MTC

Feed f: 0.1 mm/rev.

Technical description

| | |
|---------------------------|-------------------------------|
| Feed f | 0.1 mm/rev. |
| Number of changes/inserts | 3 |
| ISO code indexable insert | WOEX 06T304 F |
| Grade | HU7310 |
| Tool material | Carbide |
| Machining strategy | MTC |
| Type of product | Indexable insert for drilling |

User data

| | Suitability | V_c | ISO code |
|----------------------------|--------------------|----------------------|-----------------|
| Alu plastics | suitable | 350 m/min | N |
| Aluminium (short chipping) | suitable | 200 m/min | N |
| Alu > 10% Si | suitable | 200 m/min | N |
| Ti > 850 N/mm ² | suitable | 80 m/min | S |
| wet maximum | suitable | | |