

**Garant****SOGX 070306, HB6810, Type: ALU**

## Order data

Order number	234050 ALU
GTIN	4045197742346
Item class	21E

## Description

**Suitable for:**

GARANT Power Drill No. 234000 – 234025.

**Recommendation:**

When spot drilling with holder No. 234015 and No. 234025, reduce the feed rate to 70%.

Feed f: 0.06 - 0.21 mm/rev.

## Technical description

Type	ALU
Series	Power Drill
Number of changes/inserts	4
ISO code indexable insert	SOGX 070306
Grade	HB6810
Tool material	Carbide
Feed f	0.06 - 0.21 mm/rev.
Type of product	Indexable insert for drilling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Alu plastics	suitable	500 m/min	N
Aluminium (short chipping)	suitable	300 m/min	N
Alu > 10% Si	suitable	220 m/min	N
wet maximum	suitable		