

**Garant**
**SOGX 080407, HB6640, Type: INOX**


## Order data

Order number	234066 INOX
GTIN	4045197697783
Item class	21E

## Description

**Suitable for:**

GARANT Power Drill No. 234000 – 234025.

**Recommendation:**

When spot drilling with holder No. 234015 and No. 234025, reduce the feed rate to 70%.

Feed f: 0.07 - 0.14 mm/rev.

## Technical description

Type	INOX
Series	Power Drill
Number of changes/inserts	4
ISO code indexable insert	SOGX 080407
Grade	HB6640
Tool material	Carbide
Feed f	0.07 - 0.14 mm/rev.
Type of product	Indexable insert for drilling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
INOX < 900 N/mm <sup>2</sup>	suitable	180 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable	160 m/min	M
Ti > 850 N/mm <sup>2</sup>	suitable only under restricted conditions	75 m/min	S
wet maximum	suitable		