

**Garant****SOGX 080407, HB6715, Type: GG**

## Order data

Order number	234067 GG
GTIN	4045197742377
Item class	21E

## Description

**Suitable for:**

GARANT Power Drill No. 234000 – 234025.

**Recommendation:**

When spot drilling with holder No. 234015 and No. 234025, reduce the feed rate to 70%.

**Note:**Not for use as an internal cutter (it is essential that an internal cutter be of material grade HB630).  
Feed f: 0.09 - 0.28 mm/rev.

## Technical description

Type	GG
Series	Power Drill
Number of changes/inserts	4
ISO code indexable insert	SOGX 080407
Grade	HB6715
Tool material	Carbide

Feed f	0.09 - 0.28 mm/rev.
Type of product	Indexable insert for drilling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
GG(G)	suitable	200 m/min	K
dry	suitable		