

Garant**SOGX 100408, HB6530, Type: ST1400**

Order data

Order number	234074 ST1400
GTIN	4045197697813
Item class	21E

Description

Suitable for:

GARANT Power Drill No. 234000 – 234025.

Recommendation:

When spot drilling with holder No. 234015 and No. 234025, reduce the feed rate to 70%.

Note:

Not for use as an internal cutter (it is essential that an internal cutter be of material grade HB630).
Feed f: 0.08 - 0.16 mm/rev.

Technical description

Type	ST1400
Series	Power Drill
Number of changes/inserts	4
ISO code indexable insert	SOGX 100408
Grade	HB6530
Tool material	Carbide

Feed f	0.08 - 0.16 mm/rev.
Type of product	Indexable insert for drilling

User data

	Suitability	V_c	ISO code
Steel < 900 N/mm ²	suitable	230 m/min	P
Steel < 1100 N/mm ²	suitable	190 m/min	P
Steel < 1400 N/mm ²	suitable	160 m/min	P
wet maximum	suitable		