

Garant**SOGX 110509, HB6810, Type: ALU****Order data**

Order number	234080 ALU
GTIN	4045197742407
Item class	21E

Description**Suitable for:**

GARANT Power Drill No. 234000 – 234025.

Recommendation:

When spot drilling with holder No. 234015 and No. 234025, reduce the feed rate to 70%.

Feed f: 0.08 - 0.21 mm/rev.

Technical description

Type	ALU
Series	Power Drill
Number of changes/inserts	4
ISO code indexable insert	SOGX 110509
Grade	HB6810
Tool material	Carbide
Feed f	0.08 - 0.21 mm/rev.
Type of product	Indexable insert for drilling

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	500 m/min	N
Aluminium (short chipping)	suitable	300 m/min	N
Alu > 10% Si	suitable	220 m/min	N
wet maximum	suitable		