

**Garant****SOGX 110509, HB6530, Type: ST1400**

## Order data

Order number	234084 ST1400
GTIN	4045197697851
Item class	21E

## Description

**Suitable for:**

GARANT Power Drill No. 234000 – 234025.

**Recommendation:**

When spot drilling with holder No. 234015 and No. 234025, reduce the feed rate to 70%.

**Note:**Not for use as an internal cutter (it is essential that an internal cutter be of material grade HB630).  
Feed f: 0.08 - 0.18 mm/rev.

## Technical description

Type	ST1400
Series	Power Drill
Number of changes/inserts	4
ISO code indexable insert	SOGX 110509
Grade	HB6530
Tool material	Carbide

Feed f	0.08 - 0.18 mm/rev.
Type of product	Indexable insert for drilling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Steel < 900 N/mm <sup>2</sup>	suitable	230 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable	190 m/min	P
Steel < 1400 N/mm <sup>2</sup>	suitable	160 m/min	P
wet maximum	suitable		