

Garant
SOGX 110509, HB6715, Type: GG


Order data

Order number	234087 GG
GTIN	4045197742414
Item class	21E

Description

Suitable for:

GARANT Power Drill No. 234000 – 234025.

Recommendation:

When spot drilling with holder No. 234015 and No. 234025, reduce the feed rate to 70%.

Note:

 Not for use as an internal cutter (it is essential that an internal cutter be of material grade HB630).
 Feed f: 0.13 - 0.3 mm/rev.

Technical description

Type	GG
Series	Power Drill
Number of changes/inserts	4
ISO code indexable insert	SOGX 110509
Grade	HB6715
Tool material	Carbide

Feed f	0.13 - 0.3 mm/rev.
Type of product	Indexable insert for drilling

User data

	Suitability	V_c	ISO code
GG(G)	suitable	200 m/min	K
dry	suitable		