

Garant
Arbor for indexable drills Form ADB, BT 40, for shank \varnothing D1: 25mm

Order data

Order number	303128 25
GTIN	4062406105167
Item class	31A

Description
Version:

- All shanks hard turned.
- Position of the grub screw for countersinking in the indexable drill offset by 0.4 mm.
- When tightening the increased contact face \varnothing is clamped against the front face of the arbor.
- Better support, allowing higher feed rates.
- High concentricity thanks to the mating surface being ground flat to 3 μ m.

Application:

For mounting all standard indexable drills to DIN 6595, Part 1.

Suitable for :

All indexable drills with parallel shank to DIN 6595, Part 1.

Optional extras:

Pull studs (PS) No. 308760 – 308806.

Machining strategy: HPC

Overhang dimension A: 76 mm

External \varnothing D: 45 mm

Technical description

for shank \varnothing D ₁	25 mm
Overhang dimension A	76 mm
External \varnothing D	45 mm

Adapter	BT 40
Arbor standard	ISO 7388-2
Arbor standard	JIS B6339
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Machining strategy	HPC
Type of product	Indexable drill head adapter

Accessories

Hurco 60° pull stud with bore and fit sealed suitable for steep tapers 40	308803 40
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40
Pull stud Hurco 45° with fit sealed suitable for steep tapers 40	308802 40
Pull stud 90° sealed suitable for steep tapers 40	308790 40
Pull-stud 60° sealed suitable for steep tapers 40	308780 40
Pull stud Hurco 90° with bore and fit sealed suitable for steep tapers 40	308805 40
Pull stud 45° sealed suitable for steep tapers 40	308760 40
Pull stud 45° sealed suitable for steep tapers 40	308765 40
Torque insert for Pull studs to DIN 69872 suitable for ISO taper size 40	308810 40
Pull stud 60° sealed suitable for steep tapers 40	308785 40
Pull stud Hurco 60° with fit sealed suitable for steep tapers 40	308804 40
Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40	308801 40
Torque insert for Pull studs to SO 7388 suitable for ISO taper size 40	308812 40

Pull stud 90° sealed suitable for steep tapers 40	308795 40
Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
Wrench for pull studs ISO 7388 suitable for ISO taper size 40	308830 40