

Garant**Face mill arbor with cooling channel bore, HSK-A 63 short, Spigot Ø d1: 27mm****Order data**

Order number	306530 27
GTIN	4045197290182
Item class	31A

Description**Version:**

- **Clamping Ø 40 with 4 tapped holes for drive blocks to DIN 2079.**
- **With RFID/Balluffchip bore.**
- **Increased collar contact surface.**
- **HSK mating faces machined.**

With **cooling channel bores.**

Application:

For clamping shell end mills and milling cutter heads.

Supplied with:

Lock screw

Optional extras:

Coolant tube No. 309880, socket wrench No. 309890, toggle spanner No. 309840, milling cutter lock screw for internal coolant supply No. 309861.

Overhang dimension A: 60 mm

External Ø D: 60 mm

Milling mandrel length L₄: 21 mm

Spare milling cutter lock screw No. 309860 / 309861: 27

Suitable toggle spanner No. 309840: 27

Technical description

Overhang dimension A	60 mm
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Spare milling cutter lock screw No. 309860 / 309861	27
Suitable toggle spanner No. 309840	27
Spigot $\varnothing d_1$	27 mm
Milling mandrel length L_4	21 mm
External $\varnothing D$	60 mm
Clamping $\varnothing D_1$	27 mm
Adapter	HSK-A 63 short
Arbor standard	DIN 69882-3
Arbor standard	ISO 12164-1
Arbor standard	DIN 69893
Shape	A
Cooling channel bore	not pluggable
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 6 \mu\text{m}$
Machining strategy	HPC
Type of product	Milling head arbor

Accessories

Milling cutter lock screw for mandrel $\varnothing 27$ mm	309860 27
Toggle spanner for mandrel $\varnothing 27$ mm	309840 27