

Garant
Face mill arbor, HSK-A 63 A = 100, Spigot Ø d1: 27mm

Order data

Order number	306550 27
GTIN	4045197290229
Item class	31A

Description
Version:

- **Clamping Ø 40 with 4 tapped holes for drive blocks to DIN 2079.**
- **With Balluff/RFID chip bore.**
- **Increased collar contact surface.**
- **HSK mating faces machined.**

Application:

For clamping shell end mills and milling cutter heads.

Supplied with:

Lock screw

Optional extras:

Coolant tube No. 309880, socket wrench for coolant tubes No. 309890, toggle spanner No. 309840.

Overhang dimension A: 100 mm

External Ø D: 60 mm

Milling mandrel length L₄: 21 mm

Spare milling cutter lock screw No. 309860 / 309861: 27

Suitable toggle spanner No. 309840: 27

Technical description

Overhang dimension A	100 mm
Spare milling cutter lock screw No. 309860 / 309861	27

Suitable toggle spanner No. 309840	27
Spigot $\varnothing d_1$	27 mm
Milling mandrel length L_4	21 mm
External $\varnothing D$	60 mm
Clamping $\varnothing D_1$	27 mm
Adapter	HSK-A 63 A = 100
Arbor standard	DIN 69882-3
Arbor standard	ISO 12164-1
Arbor standard	DIN 69893
Shape	A
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 6 \mu\text{m}$
Machining strategy	HPC
Type of product	Milling head arbor

Accessories

Toggle spanner for mandrel $\varnothing 27$ mm	309840 27
Milling cutter lock screw for mandrel $\varnothing 27$ mm	309860 27