



## Pull stud Mazak, form A, with bore, suitable for steep tapers: 40M



### Order data

Order number	308670 40M
GTIN	4045197439185
Item class	32Z

### Description

#### Version:

- **End face turned flat.**

Sealed.

#### Description:

The toolholder is securely pulled into the spindle by the spindle's clamping gripper using the pull stud. Pull studs come in different versions. They are an important link between the machine and tool. Stringent requirements apply for the accuracy, strength and reliability of pull studs.

#### Application:

- **For tools with taper shanks see also DIN 69871 and JIS B 6339 (MAS-BT).**
- **In machining centres (machines with automatic tool changers).**
- **In NC machines (machines without automatic tool changers).**

#### Note:

Look in the eShop – you will find the right clamping wrench and width for every job. When installing the pull stud, cheque the correct tightening torque. No suitable chuck key available.

Pull stud standard: CAT

Collar Ø D: 21.8 mm

Head Ø D<sub>1</sub>: 18.79 mm

Overall length L: 41.25 mm

L<sub>1</sub>: 16.25 mm

Thread M: M16

maximum tightening torque: 50 N·m

### Technical description

Head $\varnothing$ D <sub>1</sub>	18.79 mm
suitable for taper arbors with colour code	SK 40
suitable for steep tapers	40
Overall length L	41.25 mm
L <sub>1</sub>	16.25 mm
Collar $\varnothing$ D	21.8 mm
maximum tightening torque	50 N·m
Bore $\varnothing$	6 mm
Thread M	M16
Width across flats	19 mm
Hole characteristics	with bore
Pull stud standard	CAT
Type of product	Pull Stud