

## Garant

### Quick-change tapping chuck, BT 30, Tapping range: M3-12



#### Order data

Order number	334662 M3-12
GTIN	4045197954404
Item class	31M

#### Description

##### Version:

- Compact design, with flexible length compensation by compression and tension.
- Adjustable lead-in pressures for different materials and taps.

##### Application:

- To produce threads that are true to gauge.
- For right-hand and left-hand thread.
- For NC machines and machining centres.

##### Optional extras:

See No. 335420 – 335660 for quick-change tapping collets.

Pull studs (PS) No. 308600 – 308806. Pull stud wrenches No. 308820; 308835.

##### Note:

- Quick-change tapping heads in other shank types size M14 – M33 available on request.
- Quick-change tapping heads not suitable for internal coolant supply.

Arbor standard: ISO 7388-2

Length compensation by compression: 7.5 mm

Length compensation by tension: 7.5 mm

External Ø D: 38 mm

Internal Ø D<sub>i</sub>: 19 mm

Overhang dimension A: 63 mm

#### Technical description

Length compensation by compression	7.5 mm
Tapping range	M3 – M12

External $\varnothing$ D	38 mm
Overhang dimension A	63 mm
Length compensation by tension	7.5 mm
Internal $\varnothing$ D <sub>1</sub>	19 mm
Adapter	BT 30
Arbor standard	JIS B6339
Arbor standard	ISO 7388-2
Type of product	Tapping head