

**Garant**
**Quick-change tapping chuck, BT 40, Tapping range: M6-20**

**Order data**

Order number	334663 M6-20
GTIN	4045197954428
Item class	31M

**Description**
**Version:**

- **Compact design, with flexible length compensation by compression and tension.**
- **Adjustable lead-in pressures for different materials and taps.**

**Application:**

- **To produce threads that are true to gauge.**
- **For right-hand and left-hand thread.**
- **For NC machines and machining centres.**

**Optional extras:**

See No. 335420 – 335660 for quick-change tapping collets.

Pull studs (PS) No. 308600 – 308806. Pull stud wrenches No. 308820; 308835.

**Note:**

- **Quick-change tapping heads in other shank types size M14 – M33 available on request.**
- **Quick-change tapping heads not suitable for internal coolant supply.**

Arbor standard: ISO 7388-2

Length compensation by compression: 12.5 mm

Length compensation by tension: 12.5 mm

External Ø D: 55 mm

Internal Ø D<sub>1</sub>: 31 mm

Overhang dimension A: 93 mm

**Technical description**

Overhang dimension A	93 mm
Internal Ø D <sub>1</sub>	31 mm

Tapping range	M6 - M20
Length compensation by compression	12.5 mm
External Ø D	55 mm
Length compensation by tension	12.5 mm
Adapter	BT 40
Arbor standard	JIS B6339
Arbor standard	ISO 7388-2
Type of product	Tapping head