

**Quick-change collet with safety slip clutch, M3 – 12, Tap shank Ø: 3,5mm****Order data**

|              |               |
|--------------|---------------|
| Order number | 335610 3,5    |
| GTIN         | 4045197152633 |
| Item class   | 32H           |

**Description****Version:**

Rigid quick-change tapping collets **with** safety clutch.

**Application:**

For blind holes.

**Note:**

Inserts with slip clutch are supplied with the torque setting for machining steel ( $R_m$  600 – 800 N/mm<sup>2</sup>). The setting can be modified as required by adjusting the nut.

Overhang length H: 25 mm

Shank square: 2.7 mm

**Technical description**

|               |         |
|---------------|---------|
| Tap shank Ø   | 3.5 mm  |
| Shank square  | 2.7 mm  |
| Tapping range | M3 – 12 |
| External Ø D  | 32 mm   |

|                     |                     |
|---------------------|---------------------|
| Shank Ø d           | 19 mm               |
| Connection length L | 21.5 mm             |
| Overhang length H   | 25 mm               |
| Type of product     | Quick-change collet |