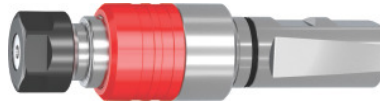




## Tapping chuck, ER synchro, Shank $\varnothing$ 25 mm, for ER collet size: 16



### Order data

Order number	338198 16
GTIN	4062406511104
Item class	32P

### Description

#### Version:

- With minimum length adjustment (MLA), by means of a damping element.
- Internal coolant supply up to 50 bar.
- Increases the tool life of taps/thread formers.

#### Application:

- On machining centres with synchronised spindles.
- For compensating the difference in pitch between tap and synchronised spindle.
- For compensating the pitch tolerances of taps.

#### Optional extras:

ER collets for machine taps No. 309399 and 309447.

Through-coolant: yes, with max. 50 bar

Tapping range: M4 – M12

Length compensation by compression: 0.5 mm

Length compensation by tension: 0.5 mm

External  $\varnothing$  D: 34 mm

Internal  $\varnothing$  D<sub>1</sub>: 28 mm

Overhang dimension A: 75 mm

### Technical description

External $\varnothing$ D	34 mm
Length compensation by compression	0.5 mm
Internal $\varnothing$ D <sub>1</sub>	28 mm
Length compensation by tension	0.5 mm

Overhang dimension A	75 mm
Tapping range	M4 – M12
Adapter	Shank Ø 25 mm
Arbor standard	DIN 1835 B, E
Through-coolant	yes, with max. 50 bar
Type of product	Tapping head