



## Tap extension with internal cooling, Type: 6L



### Order data

Order number	338450 6L
GTIN	4045197603562
Item class	32H

### Description

#### Version:

- Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.
- The drive torque is transmitted via the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.

With internal coolant supply

#### Application:

For tapping in inaccessible places such as recesses, offsets, sharp edges on jigs, extremely deep internal threads or directly into casting walls.

for thread nominal  $\varnothing d_1$  DIN 371: M8

for thread nominal  $\varnothing d_1$  DIN 374/376: M11

for thread shank  $\varnothing d_2$ : 8 mm

Extension  $\varnothing D_3$ : 8 mm

Extension  $\varnothing D_4$ : 13 mm

Extension  $K_2$ : 6.2 mm

### Technical description

Extension $\varnothing D_4$	13 mm
for thread nominal $\varnothing d_1$ DIN 374/376	M11
for thread shank $\varnothing d_2$	8 mm
Extension $K_2$	6.2 mm
Extension $\varnothing D_3$	8 mm

Extension L <sub>3</sub>	230 mm
for square K <sub>1</sub>	6.2 mm
for clamping length l <sub>1</sub>	30 mm
Extension L <sub>2</sub>	80 mm
for thread nominal Ø d <sub>1</sub> DIN 371	M8
Type of product	Extension